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FORM PTO-1390 U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE				ATTORNEY'S DOCKET NO.	
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNED/ELECTE			ED/ELECTED OFFICE	PHN 17,662	
(DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371				U.S. Application No Air Grown, See 15 PR 1.5)	
INTERNATIONAL APPLICATION NO. IN		INTERNATIONAL FIL	LING DATE	PRIORITY DATE CLAIMED	
PCT/EP0009483 September 26,			, 2000	OCTOBER 1, 1999	
	INVENTION RIC LAMP				
APPLICAN MAART	NT(S) FOR DO/EO/US	, MATHIAS LE	ONARDUS MARIA	TUNISSEN	
Applicant(s) herewith submit to the United S	tates Designated/Elect	ted Office (DO/EO/US) the	following items and other information:	
1. [X]	This is a FIRST submission of item	ns concerning a filing	under 35 U.S.C. 371.		
2. []	This is a SECOND or SUBSEQUE	NT submission of item	s concerning a filing under	r 35 U.S.C. 371.	
3. [X]	This express request to begin nati examination until the expiration of 39(1).	onal examination prod f the applicable time li	cedures (35 U.S.C. 371(f)) a imit set in 35 U.S.C. 371(b)	at any time rather than delay and PCT Articles 22 and	
4. []	A proper Demand for Internationa	I Preliminary Examina	tion was made by the 19th	month from the earliest claimed priority date.	
5. [X]					
6. []	A translation of the International A	Application into Englis	h (35 U.S.C. 371(c)(2))		
7. [X]	-				
8. []	A translation of the amendment to	the claims under PC	T Article 19 (35 U.S.C. 371 ((c)(3)).	
9. [X]					
10.[]	A translation of the annexes to the	e International Prelimi	nary Examination Report u	ınder PCT Article 36 (35 U.S.C. 371(c)(5)).	
Items 11.	to 16. below concern document(s)	or information include	d:		
11. []	An Information Disclosure Statem	nent under 37 C.F.R. 1.	97 and 1.98.		
12. [X] An assignment document for recording. A separate cover sheet is compliance with 37 C.F.R. 3.28 and 3.31 is included.					
13. [] A FIRST preliminary amendment. [] A SECOND OR SUBSEQUENT preliminary amendment.					
14. []	[] A substitute specification. CERTIFICATE OF EXPRESS MAILING			CATE OF EXPRESS MAILING	
15. [X]	A change of power of attorney an	d/or address letter.	Express Mail Mailing L	abel No. EL 686948918	
16. [X] Other items or information: Application as published (WO01/26129) 1 Sheet of Formal Drawing Date of Deposit I hereby certify that this paper and/or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. 1.10 on the date indicated above and is addressed to the: Commissioner for Patents Washington, D.C. 20231					
Noemi Chapa Typed Name Signature					

U.S. APPLICATION NO	D. (If known, see 37 C.F.R	R. 1.5) INTERNATIO	NAL APPLICATION NO.	ATTORNEY'S DOCKET NUMBER	
09/856768 PCT/EP00/09483				PHN 17,662	
17 [] The following	fees are submitted:			CALCULATIONS (PT	O USE ONLY)
BASIC NATIONAL FE	E (37 C.F.R. 1.492(A)(1)-(5	5)):			
Search Re	port has been prepared b	y the EPO or JPO	\$940.00		
Internation (37 C.F.R.	al preliminary-examination 1.482)	on fee paid to USPTO	\$720.00		
No interna (37 C.F.R. (37 C.F.R.	tional preliminary examir 1.482) but international so 1.445(a)(2)	nation fee paid to USPT earch fee paid to USPT	O O \$760.00		
Neither into 1.482) nor paid to US	ernational preliminary ex international search fee (PTO	amination fee (37 C.F.F (37 C.F.R. 1.445(a)(2))	R. \$970.00		
Internation (37 C.F.R. Article 33(al preliminary examination 1.482) and all claims sation 2)-(4)	on fee paid to USPTO sfied provisions of PCT	- \$ 96.00		
	ENTER APPROPRIATE E	BASIC FEE AMOUNT =		\$970.00	
Surcharge of \$130.00 from the earliest clain	for furnishing the oath oned priority date (37 C.F.I	r declaration later than R. 1.492(e)).	[] 20 [] 30 months	\$	
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE		
Total Claims	2 - 20 =		X \$ 18.00	\$	
Independent claims	1 - 3 =		X \$ 78.00	\$	
MULTIPLE DEPENDE applicable)	NT CLAIMS (if		+ \$260.00	\$	
	TOTAL OF A	BOVE CALCULATIONS	=	\$970.00	
Reductions by 1/2 for must also be filed (No	filing by small entity, if a te 37 C.F.R. 1.9, 1.27, 1.2	pplicable. Verified Sm. 8)	all Entity Statement	\$	
		\$970.00			
1	0.00 for furnishing the Er est claimed priority date	\$			
		TOTAL NATIO	NAL FEE =	\$	
Fee for recording the accompanied by an a	enclosed assignment (37 ppropriate cover sheet (3	\$40.00			
		TOTAL FEES	ENCLOSED =	\$1,010.00	
				Amount to be refunded	\$
				charged	\$
a. [] A check in the amount \$ to cover the above fees is enclosed. b. [X] Please charge my Deposit Account No. 14-1270 in the amount of _\$1,010.00 to cover the above fees.					
A duplicate copy of this sheet is enclosed.					
c. [X] The Commissioner is hereby authorized to charge any additional fee, with the exception of the Base Issue Fee, which may be required, or credit any overpayment to Deposit Account No. 14-1270. A duplicate copy of this sheet is enclosed.					
NOTE: Where an appropriate time limit under 37 C.F.R. 1.494 or 1.495 has not been met, a petition to revive (37 C.F.R. 1.137(a) or (b)) n filed and granted to restore the application to pending status.					1.137(a) or (b)) must be
SEND ALL CORRESP	ONDENCE TO:		(SIGNATURE)	//C	
Corporate Patent Cou	insel orth America Corporation		Michael E. M	arion	
Tarrytown, NY 10591	ora America Corporation	32,266	w.,		
DATE OF MAILING:		NUMBER)			

Electric lamp.

The invention relates to an electric lamp comprising

a glass lamp vessel which is closed in a gastight manner and in which an electric element is accommodated,

current conductors connected to the electric element which each have an end portion of molybdenum projecting to outside the lamp vessel, said end portion being provided with means for protection against oxidation.

Such an electric lamp is known from EP 573 114.

Current conductors with molybdenum end portions are often used in electric lamps because this metal is resistant to high temperatures and because this metal has a coefficient of expansion which matches that of hard glasses well and deviates only little from that of quartz glass, i.e. glass with an SiO₂ content of at least 95% by weight.

It is a disadvantage of molybdenum, however, that it readily oxidates at room temperature already, so that there is a considerable risk that a good electrical contact with, for example, the connection terminals of a lampholder will be lost.

According to the cited patent document, the end portions are provided with a molybdenum nitride coating. A disadvantage of the known lamp is, however, that an oxidation resistance up to no more than a comparatively low temperature, i.e. approximately 200 °C, is obtained. Furthermore, the coating has the additional disadvantage that the end portions become more liable to fracture.

It is an object of the invention to provide an electric lamp of the kind described in the opening paragraph in which the above disadvantages are counteracted.

According to the invention, this object is achieved in that the electric lamp of the kind described in the opening paragraph is characterized in that the end portion has a skin which is chosen from a group of materials formed by titanium nitride and chromium carbide.

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The titanium nitride or chromium carbide skin is not only easy to realize, but it is also an effective agent against oxidation not only at room temperature but also at elevated temperatures, for example up to approximately 400 °C. Titanium nitride and chromium carbide, moreover, have the advantages that they do not lead to an increased brittleness of the molybdenum end portion and that they are thermally stable also at very high temperatures, for example 2000 °C. That is to say that titanium nitride and chromium carbide substantially do not form compounds or alloys with molybdenum which melt at lower temperatures than those used in the manufacture of the lamp. The thermal stability at very high temperatures also implies that no dissociation of the compounds occurs owing to the high temperature, leading to compounds which are unsuitable for the oxidation-resistant coating. This renders said compounds suitable for use as a skin on metal parts which is effective against oxidation, for example in lamps, for example quartz glass lamps, for which very high temperatures are used in the lamp manufacturing process.

Preferably, the skin has a layer thickness of at least 2 μ m and at most 3 μ m. A layer thickness below 2 μ m provides the molybdenum with an insufficient protection against oxidation. A layer thickness above 3 μ m is unnecessarily expensive because it does not provide any better protection against oxidation than a skin with a layer thickness of 3 μ m.

The oxidation-resistant skin on the molybdenum end portion may be readily obtained in a vapor deposition process, for example a CVD process. The CVD process has the advantage that many molybdenum end portions can be vaporized simultaneously in one and the same process. A molybdenum end portion provided with an oxidation-resistant skin can thus be manufactured comparatively inexpensively.

In spite of the protection against oxidation provided by the titanium nitride or chromium carbide skin, the protected end portion can be processed in a conventional manner, for example by welding to a metal foil, for example to a molybdenum foil on which a gastight seal of the lamp vessel is realized. A good electrical connection, which is only a few m Ω larger than in the case of platinum or platinum-plated end portions, can be realized on the protected end portion, for example by means of contacts of a lampholder.

The electric element of the lamp may be a pair of electrodes in an ionizable gas or an incandescent body, for example in an inert gas comprising halogen. The lamp vessel may have one or several seals from which a current conductor issues to the exterior. The lamp vessel, for example made of quartz glass or hard glass, may be joined together with a reflector body so as to form a lamp.

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An embodiment of the electric lamp according to the invention is shown in longitudinal sectional view in the drawing.

In the figure, the electric lamp 1 has a glass lamp vessel 2 which is closed in a gastight manner and in which an electric element 3, an incandescent body in the Figure, is accommodated, and a reflector body 10 which has a mirroring surface 11 and a closing plate 13. The lamp vessel 2 is secured in the reflector body 10 by means of cement 12. Current conductors 4 having molybdenum end portions 5 projecting to outside the lamp vessel 2 are connected to the electric element 3. The end portion 5 has means for protection against oxidation. The end portion 5 for this purpose has a skin of chromium carbide. The skin has a layer thickness of approximately 2.5 μ m.

In the Figure, the current conductors 4 comprise legs of the incandescent body 3 and molybdenum foils connected thereto by means of welds. End portions 5 provided with chromium carbide skins are also welded to the foils and serve as contact pins for the lamp.

Experiments with this lamp 1, which has a rated power of 100 W and a lamp voltage of 12 V, have demonstrated that the lamp 1 has a useful life which is twice that of a known lamp, and a useful life equal to that of a lamp having end portions 5 provided with a platinum coating.

The lamp shown may be used, for example, for accent lighting, for projection purposes, or for photo, video, or film recording sessions.

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1. An electric lamp comprising

a glass lamp vessel (2) which is closed in a gastight manner and in which an electric element (3) is accommodated,

current conductors (4) connected to the electric element which each have an end portion (5) of molybdenum projecting to outside the lamp vessel, said end portion being provided with means for protection against oxidation,

characterized in that the end portion (5) has a skin which is chosen from a group of materials formed by titanium nitride and chromium carbide.

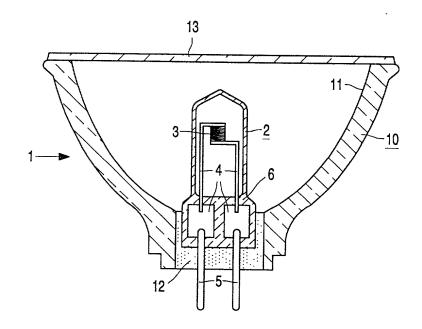
2. An electric lamp as claimed in claim 1, characterized in that the skin has a layer thickness of at least 2 μm and at most 3 μm .

ABSTRACT:

The electric lamp (1) has a lamp vessel (2), wherein an electric element (3) is accommodated. Said element is connected to current conductors (4), molybdenum end portions (5) of which extend outside the lamp vessel and have a skin of titanium nitride or chromium carbide as a protection against oxidation.

Fig. 1

1/1



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Atty. Docket

- In re Application of

MAARTEN W. STEINMAN ET AL

PHN 17,662

Filed: CONCURRENTLY

Title: ELECTRIC LAMP

Commissioner for Patents, Washington, D.C. 20231

APPOINTMENT OF ASSOCIATES

Sir:

SAUSTED CIURDI

The undersigned Attorney of Record hereby revokes all prior appointments (if any) of Associate Attorney(s) or Agent(s) in the above-captioned case and appoints:

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(Registration No. 22,861)

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c/o U.S. PHILIPS CORPORATION, Intellectual Property Department, 580 White Plains Road, Tarrytown, New York 10591, his Associate Attorney(s)/Agent(s) with all the usual powers to prosecute the above-identified application and any division or continuation thereof, to make alterations and amendments therein, and to transact all business in the Patent and Trademark Office connected therewith.

ALL CORRESPONDENCE CONCERNING THIS APPLICATION AND THE LETTERS PATENT WHEN GRANTED SHOULD BE ADDRESSED TO THE UNDERSIGNED ATTORNEY OF RECORD.

Respectfully,

Haken, Req. 26,902

Attorney of Record

Dated at Tarrytown, New York on May 24, 2001.

COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY

ATTORNEY'S DOCKET NUMBER

(includes Reference to PCT International Applications) PHN 17.662 US

As a below named inventor, I hereby declare that:						
My residence, post office address and citizenship are as stated next to my name.						
believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if olural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: "Electric lamp" the specification of which (check only one item below):						
is attached hereto.						
☐ was filed as United States ap	oplication					
Serial No						
on -						
and was amended						
and was amended On						
PRIOR FOREIGN/PCT APPLICATION(S) AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. 119:						
COUNTRY	APPLICATION NUMBER	DATE OF FILING DAY, MONTH, YEAR	PRIORITY CLAIMED UNDER 35 USC 119			
Europe 99203224.3 01 October 1999 YES						

Combined Beeldidier of Fatoric Application and Fetter of Attention (Continued)	Attorneys Docket Number PHN 17.662 US
POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) abnd/or agent(s) to prosed all business in the Patent and Trademark Office connected therewith. (List name and registration number)	cute this application and transact

Jack E. Haken, Reg. No. 26,902 Michael E. Marion, Reg. No. 32, 66 Edward M. Blocker, Reg. No. 30,245 Direct Telephone Calls to: (name and telephone number) (914)332-0222

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true: and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 if Title 18 of the United states Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

SIGNATURE OF INVENTOR 201	SIGNATURE OF INVENTOR 202	SIGNATURE OF INVENTOR 203
DATE 26 April 2001	DATE	DATE
SIGNATURE OF INVENTOR 204	SIGNATURE OF INVENTOR 205	
DATE	DATE	

U.S. DEPARTMENT OF COMMERCE- Patent and Trademarks Office

(July 1994)

page 2 of 2

(includ	Combined Declaration For Patent Application and Power of Attorney (Continued) Attorneys Docket Number PHN 17.662 US						
POW all bus	ER*OF ATTORNE iness in the Patent a	Y: As a named inventor and Trademark Office co	, I hereby appoint nnected therewith	the following attorney(s) abnd n. (List name and registration n	or agent(s) to pr number)	osecute this application and transact	
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true: and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 if Title 18 of the United states Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.							
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U.S. DEPARTMENT OF COMMERCE- Patent and Trademarks Office

(July 1994)

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